

# GROUNDING

What is it

Disclaimer????????????????????????????????

# Disclaimer

- Mechanical Engineer with some electrical background
- My primary reference is:

# References

## UP THE TOWER

The Complete Guide to Tower Construction

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# SUBJECTS TO DISCUSS

- Grounding- Definitions
- Why should I ground my station
  - ▣ Lightning Induced surges
  - ▣ Power system transients (surges)
- How do I ground my station



# Definitions

- Multiple Definitions
  - ▣ All Valid
  - ▣ However, they have led to:
    - Confusion
    - Misunderstanding
    - Bad advice

# Definitions

## □ Earth Ground –

- A connection to earth
- Sole purpose is electrical safety.
- It provides a discharge path for:
  - Lighting
  - Voltage and current transients in the power system

# Definitions

## □ Power System Ground –

- The connection of **one conductor of the power system mains** to ground (neutral)
- Serves as the return for mains power
- Must be made at one and **only one point** in any power system
- Bond
  - Can be defined as a low impedance connection that is mechanically and electrically robust
  - **At frequencies above a few hundred hertz, the impedance of virtually any conductor is dominated by inductance, not resistance**
  - Bonding conductors should be beefy so that they do not melt and are as short as possible to minimize impedance
  - A system ground must be made at the first breaker panel within the premises
  - Virtually all breaker panels include a large screw called a bonding jumper to make this connection
  - More than one bonding jumper on the same system is illegal

# Definitions

## □ Reference Ground–

- A “reference plane” against which electrical potential is measured
  - Can be a “circuit common” in a piece of electronic gear
  - Can be the chassis of an automobile or aircraft
- Viewing a reference plane as a single point
  - Is convenient
  - But, dangerous
    - Because all circuit wiring has some finite length, and thus it also has some inductance and resistance
    - There is also capacitance between the signal wiring and common
    - The combination of the signal wiring and the circuit common
      - Forms an inductive loop
      - May form resonances
      - Behaves as a transmission line at some frequencies



# Misconceptions

- Misconception #1a – Grounding is necessary to prevent Radio Frequency Interference (RFI), spurious signals and noise
  - A connection to earth ground is neither necessary or useful in preventing RFI spurious signals or noise



# Misconceptions

- Misconception #1b – Cable shield is Grounding
  - Use of cable shielding is not grounding – it is shielding
  - Shields **do not** need to be grounded, but they **do need to be continuous**, and all wiring that penetrates the shield needs to be RF bypassed to the shield??????

# Misconceptions

- Misconception #2 – A connection to earth ground makes an antenna work better
  - Antennas do not need to be connected to earth ground to work better
  - A study of virtually any text on antennas shows that earth grounding of antennas does not improve antenna performance

# Misconceptions

- Certain types of antennas, notably most verticals, need a conductive plane to
  - serve as the return of the antennas electrical and magnetic field
  - and to complete the electrical circuit
- The earths surface is typically a poor conductor and except for salt water, serves this purpose poorly
- Any current flowing in lousy earth will cause power to be lost as heat

# Grounding - Misconceptions

- A vertical antenna can be made effective by placing a highly conductive plane (such as a radial system) under it
- Such a system would then provide a low resistance return for the antennas electrical and magnetic field and the electrical current



# Why Ground

- Lightning strike
  - ▣ Lighting is the most obvious transient disturbance from which we want to protect ourselves
    - Fifty percent of all lightning strikes will have a first strike current of 18,000 amps
    - Ten percent will exceed 65,000 amps
    - **Lightning is not just DC**
    - Most of the energy in a lightning strike is in the MF spectrum (300 kHz – 3 MHz)
    - When designing a ground system for lighting we need to **avoid inductance**



# Why Ground

- Lightning Induced surges
  - ▣ Lightning current induced directly into our antenna (tower) is only a small part of the problem
  - ▣ Chances of a direct or near direct hit may be small
  - ▣ It is common for destructive transient spikes caused by lightning miles away.
    - When current flows, resistance in the conductor will cause voltage drop
    - Lightning will induce current in a wire
    - Lightning will induce current in any closed loop



# Why Ground

- Other Power system transients (surges)
  - ▣ Voltage and current spikes caused by the connection and disconnection of large electrical loads
  - ▣ This includes transmission lines

# Surges

- Current surges whether lightning induced or power system induced flow along the lines that enter your house.
  - ▣ Power lines
  - ▣ Telephone lines
  - ▣ Cable TV lines
  - ▣ Any other conductor that enters your house

# Earth Electrode

- Definition – Any electrical connection to the soil
  - Intentional – i.e. ground rod
    - Structural steel
    - Conductive water pipe
    - Conductive gas pipe
  
  - Unintentional
    - Structural steel
    - Conductive water pipe
    - Conductive gas pipe
    - You



# Earth Electrode

- To Increase Performance- Reduce the Impedance
  - ▣ Increasing surface area in contact with soil decreases the impedance
    - Doubling diameter –
      - decreases impedance by 10%
    - Doubling length –
      - decreases impedance by 40%
      - Up to about 10 feet in depth
    - Multiple Ground Rods
      - Space approximately 2.2 times the length of the rod
      - However, Inductance of connection wire reduces the performance

# Bonding Earth Electrodes

- An effective ground system has two key elements
  - ▣ Most obvious is the earth electrode(s)
  - ▣ However, the most important is how the earth electrodes are bonded together
- Minimize difference in potential(voltage) between points in our ground system
  - ▣ It is these differences in potential that cause the damage

# My Basic Rule of Thumb

- Keep transient currents and voltages out of the house
- If it gets in - Balance the differences in potential

# SPGS – Single Point Ground System

- Some variation of a single point ground system is the best approach
- All tower and antenna
  - Cable shields
  - Control wires
  - Earth electrodes

To a single point before entry into the building
- This SPGS should be bonded to the Mains Power system and protectors for the telephone lines, cable TV etc.
- Minimize potential differences

# Ground Rods

- Preferred material is Copper clad Steel
  - ▣ Copper coating is more for corrosion resistance than conductivity
  - ▣ Best way to install is with weighted slide hammer
  - ▣ Fence post driver or rotary hammer also works
  - ▣ Don't use a water jet – it will result in a higher resistance to ground

# Ground Rods

- Corrosiveness of soil
  - Acidic soil (most of eastern US) use galvanized rods
    - Acidic soil will attack copper
  - Alkaline soils
    - Avoid galvanized, tin or aluminum rods

# Making Bonding Connections Outdoors

There are two acceptable methods

1. Mechanical compression or crimp joint
  - Use industrial type crimper with sufficient force to cause the joining metals to exchange materials and bond under pressure
  - Use bolted mechanical compression
  - Don't forget the antioxidant
  - Don't use dissimilar metals

# Making Bonding Connections Outdoors

2. The second and best method is an exothermic process
  - Uses a heat and chemical reaction to produce a permanent bond
    - Somewhat expensive
    - Requires a mold, copper oxide and aluminum powder and ignition source
    - Extremely reliable joint
    - Avoids dissimilar metals problem
    - Results in larger cross section and lower resistance on joint

# Making Bonding Connections Outdoors

- Don't use hose clamps on a ground rod
- Don't use silver solder it will melt in a lightning strike

# Dissimilar Metals

## **ANODIC END**

Magnesium

Zinc

Aluminum

Galvanized steel

Mild Steel

Iron

50-50 lead tin solder

Stainless Steel

Tin

Nickel (active)

Brass

Aluminum-Bronze

Copper

Nickel (passive)

Silver

Gold

## **CATHODIC END**

# Cable to Tower Grounding

- First at the top of the tower
- Second at the bottom of the tower before it turns horizontal
- Third just prior to entering the building

# Surge Suppressors

- Designed to prevent damage to equipment
- Two fundamental types

## 1. Shunt mode

- Looks like an open circuit at low voltage
- Looks like a conductor at some higher threshold voltage
- Diverts current away from protected equipment via equipment ground
- Disadvantage
  - Can increase potential differences between inter connected equipment
  - Will conduct noise spikes to the equipment ground radiating it to the antenna system
- Advantages
  - Cheaper than Series mode
  - Only practical method for whole house suppressors at the service entrance

# Surge Suppressors

## 2. Series mode

- Adds a high reactive impedance (an inductor) in series with the current path
- Stores energy surge and releases it slowly (harmlessly) back into the system
- ▣ Disadvantage
  - Larger and more expensive
  - Not practical for capacities larger than 30 amps
- ▣ Advantages
  - Reliably protects equipment on branch circuits

# Recommended Strategy

- Install shunt whole house suppressor at service entrance.
  - ▣ This will protect against surges coming in to the building on the power lines etc.
- Use series mode devices on branch circuits (between the breaker panel and the equipment)
  - ▣ This will protect you from induced currents on the wiring within the house
  - ▣ Demonstration